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D3407-041
Job Sheet 209606



Part No: D3407-041

Job Qty: 12 pcs

Part Name: Tow Ring



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/4/20

Job Tracking No:

Due Date: 1/11/21

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F 17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Large Fab - Welded Assy-1	12 pcs	1/9/21		0.00	2.63	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		MU Nov 23/20
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
							Large Fab - 12		
110	QC 9	12 pcs	1/9/21		0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		DAS 50 NOV 23 2020 9-80
							QC 9 - 9		
120	QC 5	12 pcs	1/9/21		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		



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Container No: S314991



Part: D3407-041

Job No: 209606

Serial No/Batch: S314991

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/25/20

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					QC 5 - 68	
					QC 5 - 9	DAS
					QC 5 - 50	50 NOV 23 2020
					QC 5 - 30	9889
					QC 5 - 40	
					QC 5 - 61	
					QC 5 - 81	
					QC 5 - 82	
130	Powdercoat - 2 White Gl(S)- B4B	12 pcs	1/11/21	0.00 0.45	Powdercoat - 1 - B4B	
					Powdercoat - 2 - B4B	
					Powdercoat - 3 - B4B	20-11-24
					Powdercoat - 4 - B4B	
140	QC 3	12 pcs	1/11/21	0.00 0.00	QC 3 - 10	
					QC 3 - 13	
					QC 3 - 15	
					QC 3 - 17	
					QC 3 - 18	
					QC 3 - 2	
					QC 3 - 28	
					QC 3 - 3	
					QC 3 - 30	
					QC 3 - 34	
					QC 3 - 36	
					QC 3 - 41	
					QC 3 - 51	
					QC 3 - 58	
					QC 3 - 59	
					QC 3 - 68	
					QC 3 - 9	
					QC 3 - 40	
					QC 3 - 19	
					QC 3 - 43	DAS
					QC 3 - 24	82
					QC 3 - 61	9-89
					QC 3 - 81	
					QC 3 - 82	NOV 25 2020
					QC 3 - 87	
150	Packaging 3-1 - Stock - B4B	12 ✓ pcs	1/11/21	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B ✓	NOV 25 2020 DAS
					Packaging 3 - 4 - B4B	ST530 80
					Packaging 3 - 5 - B4B	9-89
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 -	

DAS 34 9-89

				B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	12 pcs	1/11/21	0.00 0.00	QC 21 - SA - 21	DAS 21 NOV 7 5 2020
				QC 21 - SA - 70	9-88
				QC 21 - SA - 53	

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD

Descriptions: Batch: M139024

110 - QC9- Inspect visual per QSI004- Fusion Welds)

120 - (QC5- Inspect part completeness to step on W/O)

130 - (White Gloss(Ref:4.3.5.2) per QSI005 4.3-Steel) **Mask Threaded Section** START TIME: 2:35 OVEN

TEMPERATURE: 700 FINISH TIME: 3:05

140 - (QC3- Inspect Part Finish)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	525573
D3407-5	Ring	12 pcs (1 ea)	100-Large Fab - Welded Assy-1	5290871

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Large Fab - Welded Assy-1	D3407-1	12	42	0
	D3407-5	12	26	0

Part Specifications
Specifications could not be found.

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